

# NEROLAC

# WONDERWOOD 2 K PU INTERIOR

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## PRODUCTS

Nerolac Wonderwood 2 K PU Interior Glossy Nerolac Wonderwood 2 K PU Interior Matt Nerolac Wonderwood 2 K PU Interior Sealer

# PRODUCT DESCRIPTION

Nerolac Wonderwood 2K PU Interior Wood Coating is a luxurious two component polyurethane wood coating. It is specially formulated to protect the interior wooden furniture. It imparts high performance and long lasting non yellowing finish.

# PERFORMANCE FEATURES & BENEFITS



# METHOD OF APPLICATION : SPRAYING



Spray Viscosity: 15 - 20 secs. On Ford Cup B 4 at 30°C.

Recommended Thinner: Nerolac 2 K PU Thinner Spray Pressure: 2 - 3 kg / cm<sup>2</sup>

No. of Coats: Two coats of 2 K PU Interior Sealer followed by 2-3 coats of 2 K PU Interior Glossy or Matt

## DRYING TIME AT 30°C

# Touch Dry: 30 minutes Tack Free: 2 hours Sanding Dry: 7 - 8 hours Hard Dry: Overnight

# SURFACE PREPARATION

Select seasoned wood for coating. If previously coated, remove the coating by scraping or sanding.

Apply two coats of Nerolac Wonderwood 2 K PU Interior Sealer, Allow each coat to dry for 8-10 hours.

**3** Sand each Sealer coat with no.180 emery paper followed by 320 emery paper.

Wipe off dust and dirt, then apply top coat.

## TOP COAT APPLICATION

Apply 2-3 coats of Nerolac Wonderwood 2 K PU Interior, Followed by Sanding with 320-400 emery paper in between coats.

# COVERING CAPACITY

8-10 sq. mt/ltr/coat depending on film thickness, method of application and nature of surface.

# TECHNICAL DATA



### APPLICATION CONDITION Temperature between 20° C to 30° C and relative humidity below 75 %

relative humidity below 75 % .

## **RE COATING TIME**

8 - 10 hours at 30°C and should not exceed 72 hours.



## SANDING

Sand with emery paper no. 320 or 400 between application of successive sealer and finish coats.

GLOSS AT 60° Nerolac Interior 2 K PU Glossy. - 90° minimum.

## (BY GLOSS O METER)

NEROLAC

Nerolac Interior 2 K PU Matt. - 10 - 15°

## NOTE

: The container should be tightly closed after use as the contents are sensitive to moisture.

# HEALTH AND SAFETY INFORMATION



Flash Point - Above 15°C.
Fire Hazard Class : Flammable.
Health Hazard Class : Harmful . Contains volatile organic solvents. Avoid skin contact.
Safety Precautions : Work in well ventilated place. Protective hand gloves and eye goggles are recommended.

# STORAGE & HANDLING



Storage: Store in cool & dry place.

Disposal: Do not dispose in any drain or water channel. Dispose in land filling.

# WEIGHT PER 10 LITRE AT 30°C



Nerolac Wonderwood 2 K PU Interior Glossy -9.6 ± 3% kg Nerolac Wonderwood 2 K PU Interior Matt -10.10 ± 3% kg Nerolac Wonderwood 2 K PU Interior Hardener -10.7 ± 3% kg Nerolac Wonderwood 2 K PU Interior Sealer -9.8 ± 3% kg

## MIXING RATIO (FOR GLOSSY/MATT/SEALER)



Nerolac Interior 2 K PU - Base 80 parts by volume. Nerolac Interior 2 K PU - Hardener 20 parts by volume Nerolac 2 K PU - Thinner 20 – 30 parts by volume

Maturation time - 5 - 10 minutes. Pot life - Approximately 3 hours at 30°C.



Pack Size: 1 ltrs., 4 ltrs. and 20 ltrs.

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